

# Safe Operating Procedures

**Make:** Kubota  
**Model:** SVL75-2C  
**Type:** Loader, Skidsteer Tracked - Seated  
**Asset Number:** ahsh153  
**Serial Number:** 68670



## Recommended PPE - Subject to Company & Site Policy



## SOP Loader, Skidsteer Tracked - Seated

### GENERAL & START UP

- Read and understand manufacturers operational manual
- Complete pre-operational checklist (never use faulty or defective machinery)
- All operators must be free from the direct and after effects of drugs and alcohol
- Never operate in a poorly ventilated area, carbon monoxide is colourless, odourless and poisonous
- Ensure work area is clear of bystanders and hazards prior to starting engine and operating machine
- Once engine is started confirm control pattern and machine function
- Ensure that you are familiar with all attachments and the clearance distances between attachments and any other part of machine

### TRAVEL & OPERATION

- !** ALWAYS WEAR YOUR SEAT BELT
- !** NEVER USE PHONE WHILE OPERATING MACHINE
- !** NEVER CARRY PASSENGERS

- Ensure work area is clear of all bystanders
- When travelling always keep loader arm as close to ground as possible. This increases stability whilst ensuring maximum operator visibility
- Always consider ground type prior to travelling machine, use extreme caution on slippery surfaces such as metal, ice etc.
- Never travel across slopes, travel up and down slopes only
- Avoid hard or sudden braking, especially when carrying a load
- Ensure front and rear swing area is clear of bystanders and objects
- Refer to power line approach distance label re safety around power lines
- Confirm location of any underground services prior to operating in any area, use extreme caution if services are present, always hand excavate in close proximity to services taking material to be excavated into consideration

- !** NEVER POSITION MACHINE OVER "SHELF" ADJACENT EXCAVATION
- !** NEVER POSITION MACHINE UNDER PRECIPICE OR OVERHEAD OBSTRUCTIONS
- !** NEVER WORK ACROSS SLOPES, WORK UP AND DOWN BUILDING LEVEL WORK AREA AS NECESSARY

When stopping the loader. Park on even ground and lower the bucket and any attachments to the ground. Shift the gear selector to park position and apply the parking brake. Turn off the ignition and remove the keys

### LIFTING

This machine is a loader, any lifting must be in accordance with the crane requirements, as a minimum observe the following:

- Never exceed machine capacity as per load chart
- Never lift anything using bucket teeth
- Always use approved closed eye lifting point (must not be attached to bucket)
- Use only approved chains, slings and fittings appropriately rated for task
- Remove buckets and other attachments prior to lifting
- Never lift anything over people
- Never lift people

### REFUELLING

- NEVER** refuel unless the engine is stopped and ignition turned off
- NEVER** smoke during refueling

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Operator Signature:

Name: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_