# Safe Operating Procedures

Make:	Caterpillar	
Model:	CS-12 GC	
Туре:	Rollers, Smooth Drum Self	
	Propelled	
Serial Number:	gcs00678	
Asset Number:	ahsh176	



# **Recommended PPE - Subject to Company & Site Policy**



# SOP Roller, Smooth Drum Self Propelled GENERAL & START UP

Read and understand manufacturer's operational manual Complete pre-operational checklist (never use faulty or defective machinery) All operators must be free from the direct and after effects of drugs and alcohol Never operate in a poorly ventilated area, carbon monoxide is colourless, odourless and poisonous Ensure work area is clear of bystanders and hazards prior to starting engine and operating machine Once engine is started confirm control pattern and machine function Ensure that you are familiar with all attachments and the clearance distances between attachments and any other part of machine

# **TRAVEL & OPERATION**

! ALWAYS WEAR YOUR SEAT BELT
! NEVER USE PHONE WHILE OPERATING MACHINE
! NEVER CARRY PASSENGERS

Ensure work area is clear of all bystanders Always consider ground type prior to travelling machine, use extreme caution on slippery surfaces such as metal, ice etc Never travel across slopes, travel up and down slopes only Refer to power line approach distance label re safety around power lines

#### **ROLL OVER HAZARD**

**! NEVER** POSITION MACHINE OVER "SHELF" ADJACENT EXCAVATION

**! NEVER** POSITION MACHINE UNDER PRECIPICE OR OVERHEAD OBSTRUCTIONS

**! ALWAYS** USE EXTREME CAUTION WHEN OPERATING ADJACENT BATTER EDGE

When stopping the roller: Park on even ground and lower any attachments to the ground. Shift the gear selector to park position and apply the parking brake. Turn off the ignition and remove the keys

# TRANSPORT & MAINTENANCE

**!** ALWAYS SWITCH OFF ENGINE AND ENGAGE ARTICULATION LOCKING DEVICE PRIOR TO ANY MAINTENANCE OR TRANSPORTATION

! ALWAYS USE EXTREME CAUTION WHEN DRIVING ON AND OFF FLOAT, ALWAYS HAVE A SECOND PERSON TO GUIDE YOU

#### REFUELLING

NEVER refuel unless the engine is stopped and ignition turned off NEVER smoke during refueling

# OPERATOR ACKNOWLEDGEMENT

I the undersigned acknowledge that I have read and understand the Safe Operating Procedures described above. I also acknowledge that I have received a copy of this Safe Operating Procedure.

DATE	NAME	SIGNATURE